

| Tueso | Tuesday, Sept 18, 2018 | | | | | | |
|-------|------------------------|---|---------------------------------|--|--|--|--|
| | 14:00- 20:00 | Registration | Foyer Radisson Blu Hotel Bremen | | | | |
| | 14:45 | Technical tour: Mercedes-Benz Meeting point: 14:45 h at main entrance of Radisson Blu Hotel >> Shuttle bus "Wolters" - by preregistration only | | | | | |
| | 16:30 | Guided walk 1 - Historical Bremen Meeting point: 16:30 h at main entrance of Radisson Blu Hotel | | | | | |
| | 18:30 | Guided walk 2 - Historical Bremen Meeting point: 18:30 h at main entrance of Radisson Blu Hotel | | | | | |



| Wednesd | ay, Sept 19, 2018 | |
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| 08:00 | Registration | Foyer Radisson Blu Hotel Bremen |
| | Room Weser 1- 4 Ground floor | |
| 09:00 | Welcome | |
| | Keynote session | |
| 09:15 | Chair: Vollertsen | |
| | From Dieless Forming to Smart Tooling Jian Cao Northwestern University, Illinois | |
| 09:45 | A Review of Progressive and Compound Forming of Bulk Microparts by Using Sheet Metals Ming Wang FU The Hong Kong Polytechnic University | |
| 10:15 | Applications of the Gurson's model in sheet metal forming Dorel Banabic Technical University of Cluj-Napoca | |
| 10:45 | Coffee break | |
| | Room Weser 1- 4 Ground floor | Room Modersohn 1st floor |
| 11:15 | Hydroforming Chair: Tekkaya | Bulk forming Chair: Kuhfuß |
| 11:15 | New Device and Technology for High Speed Hydroforming | Electrohydraulic incremental bulk metal forming |
| | Matthias Hermes FH Südwestfalen, Meschede | Lasse Langstädtler bime, University of Bremen |
| | Springback prediction of CP2 titanium sheets in hydroformingprocess with finite element method | Bulk Metal Forming of Additively Manufactured Elements |
| 11:35 | Cahit S. Aydogan Tusas Aerospace Industries (TAI) | Thomas Papke FAU Erlangen |
| | | |
| 11:55 | Electrohydraulic sheet metal forming with flexible tools | Material flow control in plunge micro rotary swaging |
| | Holger Pegel bime, University of Bremen | Eric Moumi bime, University of Bremen |
| | Room Weser 1- 4 Ground floor | |
| 12:15 | Oral introduction to poster session I | |
| 12:30 | Lunch | |
| 13:30 | Poster session I Room Private L.O.B.B.Y Ground floor | |
| | Room Weser 1- 4 Ground floor | |
| 14:15 | Special keynote session "Processes and Materials" in honor of Prof. Vollertsen's 60th birthday | |
| | Chair: Merklein | |
| 14:30 | An integrated precise engineering for micro forming Ming Yang Tokyo Metropolitan University | |
| 15:00 | Metal Forming: The Paradise of Innovations Erman Tekkaya University of Dortmund | |
| 15:30 | Coffee break | |
| 16:00 | Surface Functionalization by Laser Remelting Frank Pfefferkorn University of Wisconsin-Madison | |
| 16:30 | Enhancing the laser beam welding process by a superimposed beam oscillation Michael Schmidt FAU Erlangen | |
| 17:00 | Laser Beam Welding vs. Conventional Welding – Technical Progress by Competition Uwe Reisgen RWTH Aachen | |
| 18:30 | Guided walk to shipping Pier Martini. Meeting point: Main entrance of Radisson Blu Hotel | |
| 18:45 | Riverboat cruise with dinner (Ship Oceana, Boarding at Pier Martini at 18:45) | |



| 08:30 | | | | | | |
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| | Bus transfer: Hotel Radisson Blu → University of Bremen (Shuttle busses start in front of the Radisson Blu hotel, main entrance Wachtstrasse) | | | | | |
| 09:00 | Visit of laboratories: University of Bremen and research institutes | | | | | |
| 11:00 | Bus transfer: University of Bremen → Hotel Radisson Blu | | | | | |
| 1:30 | Lunch | | | | | |
| | Room Weser 1+2 Ground floor | Room Weser 3+4 Ground floor | Room Modersohn 1. Floor | | | |
| | Advanced manufacturing processes | Sheet metal forming (hot) | Micro cold forming, Special session SFB 747 | | | |
| | Chair: Pfefferkorn | Chair: Bambach | Chair: Vollertse | | | |
| | Simulation of thermal behaviours and powder flow for | Numerical modelling approach for the temperature | Collaborative Research Center "Micro Cold Forming" (SFB 74 | | | |
| 12:30 | direct laser metal deposition process | dependent forming behaviour of Ti-6Al-4V | Overview | | | |
| | Quanren Zeng University Strathclyde, Glasgow | Thomas Papke FAU Erlangen | Frank Vollertsen BIAS Bremen | | | |
| 12:50 | Laser edge forming to increase the bending radius in hemming | Stress-Level-dependent microstructure evolution and deformation behaviors during creep age forming of Al-Cu alloy | Tensile properties and drawability of thin bimetallic aluminum- scandium-zirconium / stainless steel foils and monometallic A Sc-Zr fabricated by magnetron sputtering | | | |
| | Peer Woizeschke BIAS Bremen | Chunhui Liu, Lihua Zhan Central South University, Changsha | Julien Kovac Leibniz-IWT Bremen | | | |
| | Deburring and rounding of sheet metals and | Effect of initial temper on mechanical properties of | High productivity micro rotary swaging | | | |
| 13:10 | functionally relevant edges of parts using laser radiation | creepaged Al-Cu-Li alloy AA2050 | | | | |
| | Judith Kumstel Fraunhofer ILT Aachen | Yong Li Imperial College London | Eric Moumi bime, University of Bremen | | | |
| 13:30 | Incremental electromagnetic pulse welding of dissimilar sheet metal | Experimental Investigation on Creep Forming of a New Al- Li-Cu-Mg Alloy Plate | Eccentric rotary swaging variants | | | |
| | Verena Psyk Fraunhofer IWU Chemnitz | Bai Xuepiao Beijing Aeronautical Manufacturing Technology Institute | Svetlana Ortmann-Ishkina bime, University of Bremen | | | |
| 3:50 | Coffee break | | | | | |
| | Room Weser 1+2 Ground floor | Room Weser 3+4 Ground floor | Room Modersohn 1. Floor | | | |
| | Tool design and tribology | Hot forming | Modeling and design, Special session SFB 747 | | | |
| | Chair: Cao | Chair: Arbuz | Chair: Tracl | | | |
| 4:20 | Geometrical design of micro-textured DLC coatings toward lubricant-free metal forming | Investigation on precision and performance for hot gas forming of thin-walled components of Ti2AlNb-based alloy | Interactions between feed system and process in production preforms as linked micro parts | | | |
| | Tetsuhide Shimizu Tokyo Metropolitan University | Xueyan Jiao HIT Harbin | Philipp Wilhelmi bime, University of Bremen | | | |
| 14:40 | Experimental studies of the efficient use of flexible tool in creep age forming Qi Rong Imperial College London | Influence of heat treatment on the microstructure and mechanical properties of TC17 Titanium Alloy Min Wang Northwestern Polytechnical University | Application of Cause-Effect-Networks for the process planning in laser rod end melting Daniel Rippel BIBA Bremen | | | |
| 5:00 | Material flow control in sheet-bulk metal forming processes using blasted tool surfaces | The effect of pre-strain at elevated temperature and subsequent ageing on the mechanical behavior of AA6061 | Increased output in micro production by tolerance field widen and synchronisation | | | |
| | Johannes Henneberg FAU Erlangen | Zhenhai Xu Nat. Key Lab. for Precision Hot Proc. of Metals, Harbin | Ann-Kathrin Onken bime, University of Bremen | | | |
| 5:20 | Investigation of microstructure and hardness of a rib geometry produced by metal forming and wire-arc additive manufacturing | In-situ measurement technologies for flow behaviour and contact status of fibre-reinforced thermoplastics during forming with a six degree of freedom press | Inverting Prediction Models in Micro Production for Process Design | | | |
| | Markus Bambach University Cottbus | Birk Wonnenberg Technische Universität Braunschweig | Phil Gralla ZeTeM, University of Bremen | | | |
| 5:40 | Coffee break | | | | | |
| | Room Weser 1+2 Ground floor | Room Weser 3+4 Ground floor | Room Modersohn 1. Floor | | | |
| | Sheet metal forming / Deep Drawing | Hot stamping | Tooling and qualitiy, <u>Special session SFB 747</u> | | | |
| | Chair: Veenaas | Chair: Allwood | Chair: Brinksmei | | | |
| | Improving the formability of magnesium by | Feasibility study of a novel hot stamping process for | Fast quality Inspection of Micro Cold Formed Parts | | | |
| 16:10 | cushion-ram-pulsation | Ti6Al4V alloy | using Telecentric Digital Holographic Microscopy | | | |
| | Markus Baumann Technische Universität Chemnitz | Mateusz Kopec Imperial College London | Mostafa Agour BIAS Bremen | | | |
| 6:30 | Influence of material damage during the forming process on the vibration fatigue behaviour of a clinched connection. | Numerical study of the induction heating of aluminium sheets for hot stamping | Inline tool wear measurement in lateral micro upsetting | | | |
| | Bernd Maier Robert Bosch GmbH, Reutlingen | Yi Qin University Strathclyde, Glasgow | Joseph Seven BIAS Bremen | | | |
| 6:50 | Effect on the mechanical properties of sheet metals after the use of drawbeads in deep drawing | Research on the Compound Process of Hot Stamping and Heat Treatment for Duralumin Alloy Fairing with Large Aspect Ratio: Experiment and modeling | Chances and Limitations in the Application of Laser Chemica Machining for the Manufacture of Micro Forming Dies | | | |
| | Harald Schmid FAU Erlangen | Lihua Zhan Central South University, Changsha | Hamza Messaoudi BIAS Bremen | | | |
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| 7:10 | Investigation of a Modified Hydrodynamic Deep Drawing Assisted by Radial Pressure with Inward Flowing Liquid Process | Investigation of diffusion behavior of carburized sheet metal in hot stamping | Methodology for Reliable Tribological Investigations Applying Micro Tribometer in Ball-on-Plate Configuration | | | |
| 17:10 | Assisted by Radial Pressure with Inward Flowing Liquid | - | Methodology for Reliable Tribological Investigations Applying Micro Tribometer in Ball-on-Plate Configuration Florian Böhmermann Leibniz-IWT Bremen, LFM | | | |



| 19:00 | | Chair: Vollertsen "Alexander von Humboldt" (prior registration required), locatior | n: Pier Martini |
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| 14:15 | Room Weser 1-4 Best paper award ceremony + Farewell coffee | | |
| | Room Woser 1.4 | Ground floor | |
| 13:50 | Development of a novel high straining backward extrusion process Qiang Wang North University of China | | Reducing Abrasive Particle Generation in Dry Rotary Swaging by Utilizing DLC Hard Coated Dies Florian Böhmermann LFM, University of Bremen |
| 13:30 | warm extrusion or ultrarine-grained mg alloys rabricated by Hiromi Miura Toyohashi University | functionalized tools for dry cold forging of aluminium Marco Teller RWTH Aachen | |
| | Xiaochuan Liu Imperial College London Warm extrusion of ultrafine-grained Mg alloys fabricated by | Rafael Hild RWTH Aachen Probing the potential of structured and surface | |
| 13:10 | Characterisation of the contact pressure dependent interfact stamping process following a data driven approach | Influence of surface integrity on the plastic flow in analogous testing of 42CrMo4 | |
| | Extrusion/hot forming | Dry metal forming, <u>Special session SPP 1676</u> Chair: Brosius | |
| | Room Weser 1-4 | Room Modersohn 1. Floor | |
| 2:10 | Lunch | | |
| 1:50 | resulting residual stress state of cold drawn wire Markus Baumann Technische Universität Chemnitz | Different Heating Rate by Micro-FAST process Gang Yang Sichuan University | of a CVD-diamond coating on steel with a CrN interlay Markus Prieske BIAS Bremen |
| | Yang Liu bime, University of Bremen Influence of a modified drawing process on the | Hasan Hijji University Strathclyde, Glasgow Fabrication of WC-TiC-Co Cemented Carbide at | Gerd Reichardt University of Stuttgart Influence of the surface microstructure on the adhesion |
| 11:30 | Axial and Radial Material Flow Analysis in Infeed Rotary Swaging of Tubes | Fabrication of Miniature Components from ZrO2 Powder by Combining Electrical-field Activated Sintering Technique and Micro-forming | Lubricant-free deep drawing using CO2 and N2 as volatile mediainjected through laser-drilled microholes |
| | Ingmar Bösing UFT, University of Bremen | Mingshuai Huo University of Wollongong | Hannes Freiße BIAS Bremen |
| 11:10 | The influence of microstructure deformation on the corrosion resistance of cold formed stainless steel | Effect of annealing on microstructure and hardness of thinaluminium strips fabricated by micro flexible rolling | Tool surface with a supporting plateau out of hard particles for deep drawing of high alloy steel |
| | Dhia Charni Leibniz-IWT Bremen | inner-pore sizes Jie Zhao University Strathclyde, Glasgow | macro structured tools Ali Mousavi TU Dresden |
| 10:50 | Generation of residual stresses in rotary swaging process | Hot embossing of polypropylene micro-tubes into functional tubular components with controlled | Influence of alternating bending on springback behavior of parts in deep drawing process with |
| | Cold forming Chair: Miura | Micro forming, hot Chair: Ming Yang | Dry metal forming, <u>Special session SPP 1676</u> Chair: Liewald |
| | Room Weser 1+2 Ground floor | Room Weser 3+4 Ground floor | Room Modersohn 1. Floor |
| 10:20 | Coffee break | | |
| | Marco Posdzich Technische Universität Chemnitz | Amirreza Asghari Ganji University of Technology, Babol | Philipp Tröber TU München, Garching |
| 10:00 | Investigation of a plain ball burnishing process on differently machined Aluminium EN AWW 2007 surfaces | Forming of micro gears by compressing a pure copper sheet through its thickness | The influence of process parameters on the temperatudevelopment in the forming zone |
| 13.40 | Tao Zhang Nanjing University | Benedikt Müller Technische Universität Chemnitz | Simon Schöler University Hannover |
| 09:40 | Analysis of deformation characteristics and microstructure variation of thick plate during asymmetric shear rolling | Generation of micro channels in AIMg4.5Mn0.7 sheets using a vibration-assisted micro forming process | Selective oxidation of tool steel surfaces under a protective gas atmosphere using inductive heat treatm |
| 9:20 | steel AlSI-321 Alexandr S. Arbuz Rudny Kazakhstan | Christoph Hein Technische Universität Berlin | application in dry deep drawing Martin Vorndran FAU Erlangen |
| | Eugen Wiens University of Paderborn The effect of radial-shear rolling on microstructure and mechanical properties of stainless austenitic | Abhijeet Dhal Indian Institute of Technology Madras Micro formed holographic security features in steel | Tim Abraham Fraunhofer IST Braunschweig Adaption of tribological behaviour of a-C:H coatings for |
| 9:00 | possibilities in tailored tube production with a constant external diameter | Investigation into the micro deep drawing capabilities of a specially engineered refined aluminium alloy | Observation of the a-C:H run-in behaviour for dry forming applications of aluminium |
| | Internal Flow-Turning - extended manufacturing | Chair: Ming Wang FU | |
| | Chair: Hermes | Chair: Ming Wong ELL | Chair: Seefeld |